

FIG.1  
(PRIOR ART)

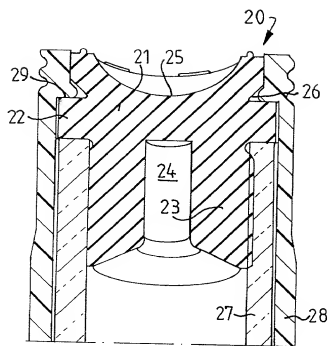


FIG.2

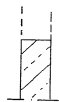


FIG.3A



FIG.3B



FIG.3C



FIG.3D

41 WASHING/  
SILICONIZING

42 STERILIZATION

43 MIDDLE PLUNGER  
CHARGING

44 SOLUTION  
CHARGING

45 LYOPHILIZATION

46 SEALING

47 SOLVENT  
CHARGING

48 REAR PLUNGER  
CHARGING

49 ASSEMBLY

40

FIG.4

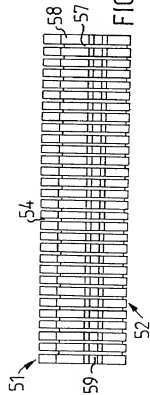


FIG. 5C

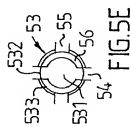


FIG. 5E

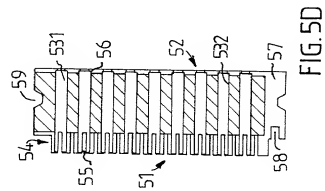


FIG. 5D

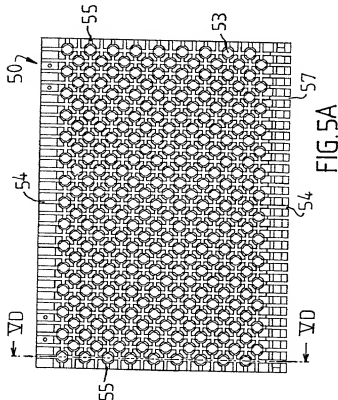


FIG. 5A

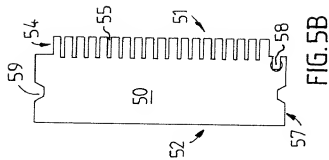


FIG. 5B

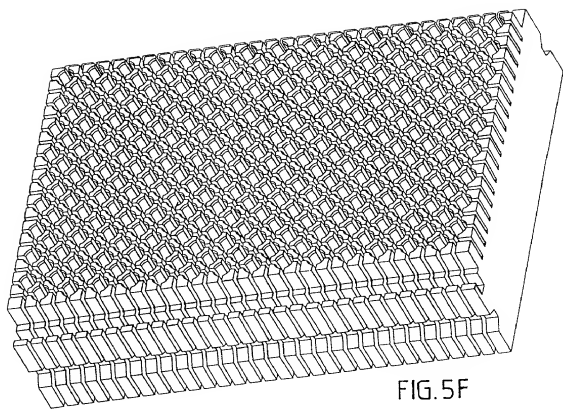


FIG. 5F

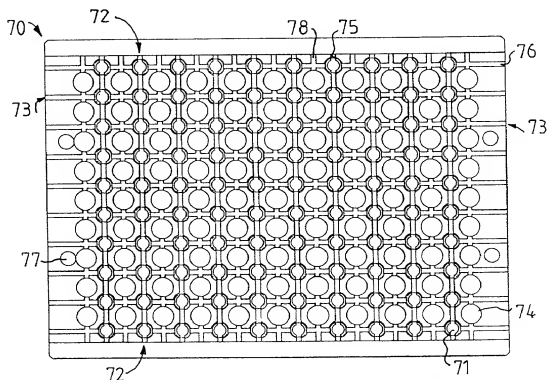


FIG. 7

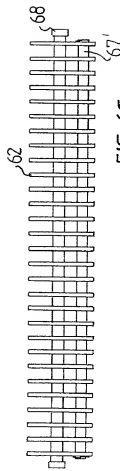


FIG. 6C

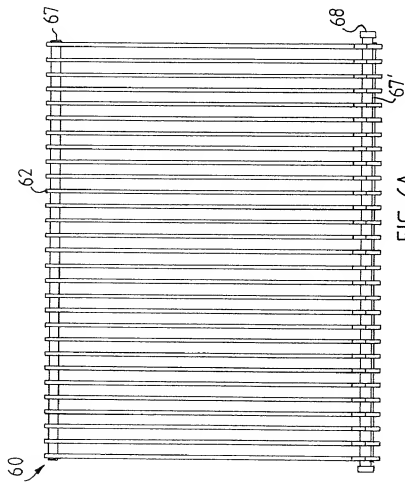


FIG. 6A

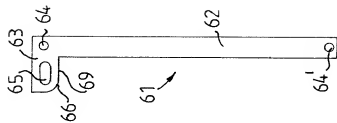


FIG. 6D

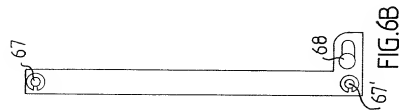


FIG. 6B